

# Plastic Coil Binding Guide

Plastic coil binding allows a book to lie completely flat when opened cover to cover. In addition, it's elastic and keeps its shape, is available in almost every PMS color to coordinate with your covers and can be easily cut to any length.

Coil Diameter Guide		
Thickness of material to be bound (including covers)	Use this diameter of Coil	Number of sheets 80lb. offset or 20lb. bond
	4:1,.2475,6mm Pitch	
1/4"	6mm	5-35
9/32"	7mm	36-47
5/16"	8mm	48-60
23/64"	9mm	61-70
3/8"	10mm	71-80
7/16"	11mm	81-90
1/2"	12mm	91-100
17/32"	13mm	101-110
9/16"	14mm	111-120
19/32"	15mm	121-130
5/8"	16mm	131-140
43/64"	17mm	141-150
23/32"	18mm	151-160
3/4"	20mm	161-180
7/8"	22mm	181-200
29/32"	23mm	201-210
1"	25mm	211-230
1-1/8"	28mm	231-260
1-3/16"	30mm	261-280
1-1/4"	32mm	281-290

**Let us form your coil to exact lengths**